# Direct Observation of the Formation of Double-Shear Structures from Nb<sub>3</sub>O<sub>7</sub>F

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Received May 10, 1972

It is shown that slight decomposition of Nb<sub>3</sub>O<sub>7</sub>F occurs readily in the beam of an electron microscope. Planar faults are produced on at least five different (*hkl*) planes. These grow into the crystal from the surface by expansion of partial dislocations. Further decomposition requires much higher beam heating and results in complete recrystallization and void formation giving a poorly ordered double-shear structure based on Nb<sub>3</sub>O<sub>7</sub>F. It is suggested that the first stage involves some reduction of Nb<sup>5+</sup> with release of oxygen and/or fluorine whereas the different mechanism of the second stage follows from the evolution of NbOF<sub>3</sub>, a reaction which does not occur by a simple solid state mechanism.

#### Introduction

The niobium oxyfluoride NbO<sub>2</sub>F decomposes, in a stream of argon or in vacuum, by two stages (1),

$$4NbO_2F \xrightarrow{600-750^{\circ}C} Nb_3O_7F + NbOF_3(g)$$
(1)

$$3Nb_{3}O_{7}F \xrightarrow{800-1300^{\circ}C} 4Nb_{2}O_{5} + NbOF_{3}(g).$$
(2)

Nb<sub>3</sub>O<sub>7</sub>F is a crystallographic shear (CS) structure  $M_nO_{3n-1}(n = 3)$  derived from NbO<sub>2</sub>F (ReO<sub>3</sub>type) by the CS operation  $(100)_{R_2}[1\overline{10}]_R$  (2). Nb<sub>2</sub>O<sub>5</sub> has many polymorphs but the final product, above 1300°C, is H–Nb<sub>2</sub>O<sub>5</sub> which may be derived from Nb<sub>3</sub>O<sub>7</sub>F by the introduction of a second set of CS planes intersecting the first (3). Four oxyfluorides, Nb<sub>31</sub>O<sub>77</sub>F and Nb<sub>17</sub>O<sub>42</sub>F (4) and Nb<sub>59</sub>O<sub>147</sub>F and Nb<sub>65</sub>O<sub>161</sub>F (5), have been prepared by heating mixtures of Nb<sub>3</sub>O<sub>7</sub>F and Nb<sub>2</sub>O<sub>5</sub> in sealed platinum capsules. These are also double-shear structures based on Nb<sub>3</sub>O<sub>7</sub>F (6). A further phase Nb<sub>5</sub>O<sub>12</sub>F, of unknown structure, was also reported (7).

A simple solid state diffusion mechanism was proposed for the first reaction (8) but direct observation by beam heating in the electron Copyright © 1973 by Academic Press, Inc. All rights of reproduction in any form reserved. microscope (9) showed that the real situation is more complex. Reduction to NbX<sub>2,999</sub> occurs readily at low beam heating by the expansion of partial dislocation loops, apparently confirming the suggestion (10) that a dislocation mechanism would operate in such cases. Further decomposition required much higher beam heating, when grainy crystallites of disordered Nb<sub>3</sub>O<sub>7</sub>F were obtained. Voids and considerable recrystallization occurred and there was not, in general, a simple habit relationship with the original single crystal flake [see Fig. 4 in (9)]. No intermediate compounds  $M_n X_{3n-1} (4 \le n \le \infty)$  could be found. Once initiated this stage of the decomposition was extremely rapid.

The diffusion and dislocation mechanisms may both be extended to provide models for reaction (2) [see for example in (11)]. But, as in the case of Eq. (1), neither model takes into account the necessary change in oxygen/fluorine ratio in the solid due to the release of NbOF<sub>3</sub>. It was admitted (11) that some elaboration is required and suggested that cracks may occur so that NbOF<sub>3</sub> molecules could diffuse to the surface.

Further electron microscope results are now reported in an attempt to observe the mechanism of formation of double-shear structures from  $Nb_3O_7F$ . These also help to clarify the role of  $NbOF_3$ .

## **Experimental Methods**

Colorless crystals of Nb<sub>3</sub>O<sub>7</sub>F up to 1 mm long were grown by mixing equimolar amounts of NbO<sub>2</sub>F and H-Nb<sub>2</sub>O<sub>5</sub>, sealing in platinum

capsules and heating at 800°C for 2 days. Both the starting and product crystals were identified using Guinier powder photographs. Fragments of crystal were fractured between glass slides,



FIG. 1a. Nb<sub>3</sub>O<sub>7</sub>F flake after pulse heating in the electron beam. Note the dark crystal-shaped areas at (A) and (B). (b) Diffraction pattern of (a) showing [010] zone. (c) Enlargement of top of (a) after tilting so that the one strong reflection was 11,2,2.



FIG. 2a, b, c. Time-lapse sequence of  $Nb_3O_7F$  crystal after three successive pulse heatings. Note oscillatory contrast at the end of each dark line. (C and D) parallel to (010) and (310), (E) is the edge of the carbon film.

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mounted on carbon support films and examined in a JEM-6A electron microscope using a goniometer stage. Direct observation of the decomposition was made by removing the condenser aperture and switching off the first condenser lens, giving a very high beam intensity if desired. With care, some measure of control over the reaction rate could be achieved. Preliminary experiments confirmed that Nb<sub>3</sub>O<sub>7</sub>F did not suffer radiation damage at normal beam intensities.

#### **Observations**

Figure 1a shows a flake of Nb<sub>3</sub>O<sub>7</sub>F after pulse heating in the electron beam. Black crystalshaped areas are shown (A, B); these grew into the initially featureless crystal, starting at the edges. The corresponding diffraction pattern (Fig. 1b) shows the [010] zone axis so that (010) planes lie in the plane of Fig. 1a (Nb<sub>3</sub>O<sub>7</sub>F is orthorhombic with a = 20.67 Å, b = 3.833 Å and c = 3.927 Å). Figure 1c shows this same area after tilting so that 11,2,2 was the only strong operating reflection. Asymmetrical line contrast now outlines the areas (A, B) which were dark in Fig. 1a.

Figure 2a, b, c show a time-lapse sequence of a Nb<sub>3</sub>O<sub>7</sub>F crystal after three successive pulse heatings. Line contrast is seen extending into the crystal from the surface. These increase in length approximately uniformly after each pulse. Note the oscillatory contrast at the end of each line. The diffraction conditions are given in Fig. 2d where the strong reflections are 020, 512 and 512. Lines (C) (Fig. 2a) have trace parallel to (010) while the fringes (D) make apparent angle 28° to (010). The lines are not all perfectly straight or perfectly parallel. Lines (E) are artifacts due to the edge of the carbon support film.

Two sets of line features were produced in a third crystal (Fig. 3). In this case the plane of the specimen was (001) and one set (F) is parallel to (010) while the second (G) is at  $30^{\circ}$  to this, i.e., parallel to (310).

Attempts to produce a higher density of defects always resulted in a vigorous recrystallization of the specimen. For instance Fig. 4 shows a recrystallized area (H), containing voids, advancing on an area containing a low density of fringes at (J, K, and L). Diffraction patterns from recrystallized areas showed intense streaking normal to (010) and also at a slight angle to this (Fig. 5).

#### Interpretation

The above observations clearly establish that planar faults are produced in Nb<sub>3</sub>O<sub>7</sub>F after it is heated in the electron beam. The fault planes are predominantly (010) but others occurred. Thus the uniform areas (A) in Fig. 1a are (010) faults lying in the plane of the photograph while the black lines in Fig. 2 represent (010) faults seen edge-on at (C). The fringes (D) in Fig. 2 are due to faults inclined to the electron beam. Trace analysis shows they are on (310) planes, which in Fig. 2 are inclined at  $25^{\circ}$  to the beam and make apparent angle  $28^{\circ}$  to the trace of (010). The two sets of faults seen edge-on in Fig. 3 are parallel to (010) (F) and (310) (G). Three sets of faults (J, K, L) in Fig. 4 index as (100), (110) and (110), respectively. Faults at (B) in Fig. 1a show wide fringe contrast and therefore dip at a shallow angle to the plane of the photograph, presumably because they line on (110) or (1 $\overline{10}$ ) planes. The diffraction pattern (Fig. 5) shows that a high density of disordered (010) faults occurred in the recrystallized areas. Altogether five different fault planes were observed, i.e., (010), (110), (110), (310) and (100).

Attempts to determine the fault vectors  $R_i$  by diffraction contrast analysis were not successful due to the large number of different fault planes, the sensitivity of the specimens to the beam and the difficulty, for crystals with a long axis, to obtain two-beam conditions. A large number of these would be required as we expect the fault vectors to be nonideal (12).

Whenever fault growth was directly observed it occurred by the expansion of a partial dislocation into the crystal from the surface (Figs. 1, 2). The dislocation is revealed as asymmetrical line contrast if it lies in the plane of the figure (Fig. 1c) or by oscillatory contrast if inclined to the electron beam (Fig. 2) (13). The faults are out of

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FIG. 5. Diffraction pattern from a recrystallized area showing streaking approximately normal to (010).

FIG. 2d. Diffraction conditions for Fig. 2a, b, c, zone axis [205].

FIG. 3. Nb<sub>3</sub>O<sub>7</sub>F flake containing (010) (F) and (310) (G) faults edge-on.

Fig. 4. A recrystallized area (H) advancing on area containing a low density of (100) (J), (110) (K), and (110) (L) faults.

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contrast in Fig. 1c whereas the dislocations are not. Fault contrast is extinguished for  $g \cdot R = N$ , where g is the reciprocal lattice vector of the operating reflection (two-beam case) and N is any integer, including zero. On the other hand dislocation contrast may occur for  $g \cdot R$  equal to an integer other than zero (13), which is therefore the case in Fig. 1c.

#### Discussion

The oxyfluorides  $Nb_{31}O_{77}F$ ,  $Nb_{17}O_{42}F$ ,  $Nb_{59}O_{147}F$  and  $Nb_{65}O_{161}F$  all have CS planes with indices (101) when referred to  $Nb_3O_7F$  [see Ref. (6) Fig. 3]. This is not one of the faults observed above, possibly because these phases formed only in sealed tubes at higher temperatures than required to decompose  $Nb_3O_7F$ .

Andersson proposed (11) that N-Nb<sub>2</sub>O<sub>5</sub> was an intermediate product in the decomposition and suggested a solid state diffusion mechanism, involving the sideways movement of CS planes into Nb<sub>3</sub>O<sub>7</sub>F. However N-Nb<sub>2</sub>O<sub>5</sub> is a  $4 \times 4$  ReO<sub>3</sub>-type block structure and does not appeal as a natural intermediate between Nb<sub>3</sub>O<sub>7</sub>F and H-Nb<sub>2</sub>O<sub>5</sub> which have  $3 \times \infty$  and  $(3 \times 4, 3 \times 5)$  ReO<sub>3</sub>-type blocks respectively. Referred to Nb<sub>3</sub>O<sub>7</sub>F indices N-Nb<sub>2</sub>O<sub>5</sub> has orthogonal CS planes (100) and (001). The first is present in Nb<sub>3</sub>O<sub>7</sub>F but the second was not observed above. Note however that the predominant fault (010) is also orthogonal to (100).

Andersson (14) has systematized many other possible ways to shear Nb<sub>3</sub>O<sub>7</sub>F and his group  $B_1C_{m,n}$  does encompass a set of CS planes whose indices correspond with the faults observed above. The [001] projection of Nb<sub>3</sub>O<sub>7</sub>F and the four CS planes (010), (110), (210) and (310) are drawn in Fig. 6. In each case the shear vector is  $\frac{1}{2}$ [011] and the CS plane may be formally imagined to be produced by removing a set of anions and shearing by an octahedral edge.

Two possibilities arise for the (100) faults. If we insert an additional  $(100)[\frac{1}{10}\frac{1}{2}0]$  CS plane into Nb<sub>3</sub>O<sub>7</sub>F (Fig. 7a) and one adjacent CS plane moves sideways (Fig. 7b) we obtain a lamellar of R-Nb<sub>2</sub>O<sub>5</sub> (15). If instead we carry out a similar operation with vector  $[\frac{1}{10}0\frac{1}{2}]$  we obtain a lamellar of P-Nb<sub>2</sub>O<sub>5</sub> (16), in which  $(100)[\frac{1}{10}\frac{1}{2}0]$  and  $(100)[\frac{1}{10}0\frac{1}{2}]$  alternate (Fig. 7c). Note that  $(100)[\frac{1}{10}\frac{1}{2}0]$  may be converted to  $(100)[\frac{1}{10}0\frac{1}{2}]$ by the passage across it of a partial dislocation having Burgers vector  $\frac{1}{2}[01\overline{1}]$ . This anti-phase boundary operation thus provides a possible mechanism relating  $R-Nb_2O_5$  and  $P-Nb_2O_5$ .

It is also interesting to note that (hk0) CS planes (Fig. 6) may be resolved as

$$(hk0) = p \cdot (010) + q \cdot (100),$$

where p and q are integers. Thus any high index CS plane (kh0) may be obtained by varying the ratio p/q. That some (010) faults in Fig. 2 are not perfectly straight or parallel is then explained by assuming a small admixture of (100) [see also the streaking in Fig. 5 which is not always exactly normal to (010)]. (210) CS planes are more complex in the sense that they involve ordered intergrowth of (110) and (310) (Fig. 6d) and Figs. 2 and 3 suggest that these are not stable.

Of course the structures drawn in Figs. 6 and 7 must be regarded as speculative as the shear vectors could not be determined experimentally. Extinction of the faults but not the dislocations in Fig. 1c is consistent with vector  $\frac{1}{2}[011]$  because for  $g(11,2,2) g \cdot R = 2.0$ .

Regardless of the precise structure of the faults it is clear that a simple diffusion mechanism (8, 11) does not operate. In fact a low density of faults, on five different planes, is readily produced by expansion of partial dislocations into the crystal from the surface. The density of faults, assuming they are CS planes, corresponds to reduction of the anion/metal ratio by less than 0.001, i.e., very much less than the 0.167 required to produce Nb<sub>2</sub>O<sub>5</sub>. Further decomposition required much higher beam intensities and involved drastic recrystallization (Fig. 4). It occurred extremely rapidly, on pulse heating for about 1 sec, and in effect must be equivalent to a vapor phase transport reaction where the product is deposited in the proximity of the original crystal. Thus there is not necessarily a simple habit relation between reactant and product [see Fig. 4 and also Fig. 4 in (9)]. As crystal growth occurred extremely rapidly we might expect that the products will not be well ordered, either in spacing or orientation of the CS planes.

In principle any of the observed fault planes could give rise to a homologous series of structures between Nb<sub>3</sub>O<sub>7</sub>F and Nb<sub>2</sub>O<sub>5</sub>. The diffraction patterns (Fig. 5) showed that the recrystallized product contained a high density of disordered (010) faults. The stoichiometry could not be estimated. This double-shear structure does contain ReO<sub>3</sub>-type blocks three octahedra wide and is a reasonable intermediate stage to the production of H-Nb<sub>2</sub>O<sub>5</sub> at higher temperatures.



In many respects the decomposition of  $Nb_3O_7F$ closely parallels the observations for  $NbO_2F(9)$ . Both appear to have two distinct stages.

1. The production of a very low density of CS planes on a number of different (hkl) planes. This occurs at low beam heating by a solid state mechanism involving the extension of partial dislocations.

2. The production, at higher beam heating, of a grainy recrystallized material containing voids, which in general does not have a simple habit relation to the reactant. The product was poorly ordered, being  $Nb_3O_7F$  for reaction (1) or a double-shear structure derived from  $Nb_3O_7F$  for Eq. (2).

Reactions (1) and (2) are quite unlike those of some oxide systems where a very large number of ordered intermediate structures occur, see for instance  $Ti_n O_{2n-p}$  (17). Here there are two very big jumps in anion/metal ratio, from 3.000 to 2.666 and from 2.666 to 2.500. Reduction of  $TiO_x$  may occur continuously by the loss of oxygen from the surface and the diffusion of  $Ti^{3+}$  into the crystal, either along the dislocation bounding new CS planes for  $2.00 \ge x \ge 1.93$  and  $1.89 \ge x \ge 1.75$ , or along the existing CS planes causing them to rotate from (132) to (121) for  $1.93 \ge x \ge 1.89$  (17). On the other hand in the oxyfluorides NbOF<sub>3</sub> is lost from the solid and this demands overall adjustment of the oxygen/ fluorine ratio throughout the crystal. While it is possible that this could be achieved by a complex highly regimented solid state diffusion mechanism the observations show that this does not occur in the electron microscope. Instead we see a vigorous reconstruction of the crystal best described as a vapor phase reaction. Under these circumstances there is no coherence between reactant and product and it is not possible to stop the reaction at any stage. In addition to this kinetic factor there must also be thermodynamic reasons favoring Nb<sub>3</sub>O<sub>7</sub>F and Nb<sub>2</sub>O<sub>5</sub> as products rather than the many other geometrically possible intermediate structures.

The very slight degree of reduction in anion/ metal ratio which occurs in both  $Nb_3O_7F$  and  $NbO_2F$  at relatively low beam intensities does proceed continuously and involves the same type of dislocation mechanism as occurred in other

Fig. 6a. Idealized [001] projection of Nb<sub>3</sub>O<sub>7</sub>F. (b) (010) $\frac{1}{2}$ [011] CS plane in Nb<sub>3</sub>O<sub>7</sub>F; (c) (110) $\frac{1}{2}$ [011] CS plane in Nb<sub>3</sub>O<sub>7</sub>F; (d) (210) $\frac{1}{2}$ [011] CS plane in Nb<sub>3</sub>O<sub>7</sub>F; (e) (310) $\frac{1}{2}$ [011] CS plane in Nb<sub>3</sub>O<sub>7</sub>F.









FIG. 7a. (100)  $\left[\frac{1}{10} \frac{1}{2} 0\right] CS$  plane in Nb<sub>3</sub>O<sub>7</sub>F. Arrows indicate movement of [MO] strings required to shift an existing CS plane sideways. (b) Lamellar of R-Nb<sub>2</sub>O<sub>5</sub> resulting from atom jumps shown in Fig. 7a. (c) Result of inserting a (100)  $\left[\frac{1}{10} 0 \frac{1}{2}\right] CS$  plane Nb<sub>3</sub>O<sub>7</sub>F. Note the lamellar of P-Nb<sub>2</sub>O<sub>5</sub>.

oxide systems (17-19). It is therefore suggested that there is slight reduction of  $Nb^{5+}$  to  $Nb^{4+}$  with consequent loss of oxygen and/or fluorine from both  $NbO_2F$  and  $Nb_3O_7F$  under these

conditions. Evolution of NbOF<sub>3</sub>, which does not involve the reduction of Nb<sup>5+</sup>, occurs only at higher temperatures. Preparation of Nb<sub>3</sub>O<sub>7</sub>Cl in the absence of any oxidizing agents (20) results in blue rather than colorless crystals. Blue crystals of Nb<sub>3</sub>O<sub>7</sub>F were also obtained in some preparations in our laboratory (21).

The observation of several unsuspected (hkl)CS planes in Nb<sub>3</sub>O<sub>7</sub>F adds to mounting electron microscope evidence (17, 18, 19) that the CS planes in slightly reduced crystals may be quite different to those found by X-ray diffraction in ordered structures at very much greater degrees of reduction.

#### Acknowledgments

Financial support for this work was given by the Australian Research Grants Committee, the University of Western Australia and AFOSR Grant No. AF-AFOSR-835-67, United States Air Force.

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